

009804



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3303-043
Job Sheet 193769



Part No: D3303-043

Job Qty: 6 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: A 04.09.07 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - 1	6 pcs	5/6/19		0.00	1.35	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	6 pcs	5/6/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	Powdercoat - 3 Grey Sand - B4B	6 pcs	5/6/19		0.00	0.23	Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
130	QC 3	6 pcs	5/6/19		0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	

MAY 14 2019

DAS

MAY 16 2019 40

9-89

BEB 19-05-23.

				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
140	Packaging 3-1 - Stock - B4B	6 pcs	5/6/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
150	QC 21 - SA	6 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START: P: 30 TEMP: 320° FINISH: 100
 130 - (QC3- Inspect Part Finish)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3303-1	Plate	6 pcs (1 ea)	100-Small Fab - 1	3179829
D3303-3	Bracket	6 pcs (1 ea)	100-Small Fab - 1	3104731
MS20426AD3-3	Rivet	48 Ea (8 ea)	100-Small Fab - 1	3018535-1
MS20470AD4-4	Rivet, Universal Head	96 Ea (16 ea)	100-Small Fab - 1	31403965142 564
MS21075L3	Nut Plate	24 Ea (4 ea)	100-Small Fab - 1	3041081

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3303-1	6	6	0
	D3303-3	6	14	0
	MS20426AD3-3	48	7,772	0
	MS20470AD4-4	96	32,090	0
	MS21075L3	24	686	0
Part Specifications				
Specifications could not be found.				

Plex 5/14/19 3:18 PM dart.boucher.sylvie



Container No: S181344



Part: D3303-043

Job No: 193769

Serial No/Batch: S181344

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 05/14/19